

## Cam Switch

LW39-10/16/25/63/16N Series

## LW39 Series Cam Switch

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## Company Profile

APT has been established in 1993. Today it is now a Chinese leading manufacturer of lowvoltage components and has been specialized in the manufacturing of low voltage products such as pushbuttons, indicators, cam switches and general-purpose relays. In August 2008, Siemens Electrical Apparatus Ltd. Suzhou (hereinafter referred to as "Siemens") made the wholly-owned acquisition of APT, putting the APT brand and related products under the operation of Siemens. With unified quality control and R\&D resources of Siemens, APT focuses on manufacturing pushbuttons, indicators and other important low-voltage products such as tower lights, control cabinets, combined lights, current transformers and limit switches etc.

Through over 20 years of promotion and application, the APT products have been widely serving dozens of industrial fields in China including power, energy, rail transit, elevator, logistics, machine tool, etc. They have been successively selected and applied in Qinshan Nuclear Power Plant, the Three Gorges Project, Shenzhou V Spacecraft, QinghaiTibet Railway locomotives, "Harmony" Electric Multiple Unit, "Fuxing" Electric Multiple Unit, international airports and urban metros and have become the preferred brand for national key projects. At the same time, Siemens gives full play to its international operation experience to continuously enhance the management and business development of APT and better serve the Chinese market through advanced technology and improved product line.


Technical Data of LW39 Series

LW39-10 Series

## LW39-16 Series

LW39-25 Series

LW39-16N Series

Code / Junction Table

## Technical data



- Altitude $\leq 2000 \mathrm{~m}$
- Ambient temperature $-25^{\circ} \mathrm{C}-+55^{\circ} \mathrm{C}$
- Relative air humidity $\leq 90 \%$
- Installation category: III
- Pollution class: 3


## Compliance

GB/T 14048.5
EN60947-5-1

| Order code |  |  |  |  |  |  | LW39-10 | $\begin{aligned} & \text { LW39- } \\ & \text { 16A(B, C) } \end{aligned}$ | LW39-25 | LW39-63 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Rated insulation voltage Ui |  |  |  |  |  |  | 440 V | 690 V | 690 V | 690 V |
| Conventional thermal current $\mathrm{I}_{\mathrm{th}}$ |  |  |  |  |  |  | 10A | 16A | 25A | 63A |
| Power frequency withstand voltage (1minute) |  |  |  |  |  |  | 1890V | 1890V | 1890V | 1890V |
|  | AC-21 OFF/ON resistive load |  |  |  |  |  | 10A | 16A | 25A | 63A |
|  | AC-15 Control electromagnetic load $\cos \phi=0.4$ |  | 24V |  |  |  | 10A | 16A | 25A | 28A |
|  |  |  | 48 V |  |  |  | 5A | 8A | 22A | 25A |
|  |  |  | 110 V |  |  |  | 4 A | 5A | 18A | 22A |
|  |  |  | 220 V |  |  |  | 2A | 3A | 12A | 16A |
|  |  |  | 380V |  |  |  | 1.2A | 1.8A | 8A | 8A |
|  | DC-21 OFF/ON resistive load | Number of contacts in serie | 1 | 2 | 3 | 4 |  |  |  |  |
|  |  | Voltage | 24V | 48V | 70 V | 95V | 10A | 16A | 25A |  |
|  |  |  | 48 V | 60V | 95V | 110 V | 6 A | 12A | 22A |  |
|  |  |  | 110 V | 220 V | 300 V |  | 0.56A | 1A | 5A |  |
|  |  |  | 220 V | 440 V |  |  | 0.24A | 0.4 A | 2.5A |  |
|  |  |  | 440 V |  |  |  | 0.1A | 0.27A | 1.25 A |  |

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## Meaning of order code

Please provide the specific order code when the user orders LW39 series cam switches. There are three ways to confirm the specific order code:

- Select from the order codes of the common cam switches (please refer to P42-47). Please specify upon ordering if there is any further requirement;
- Please fill the specific order code according to the description of order code;
- Fill the blank junction schedule (P49) and we will help you confirm the order code.


| No. | $\frac{\text { LW 39-25 } \quad \square \quad \square}{1}-\frac{\square}{2}-\frac{\square}{3} / \frac{\square}{4} \frac{\square}{5} \frac{\square}{6} \frac{\square}{7}$ |
| :--- | :--- |
| 1 | Functional order code, to be selected according to the picture |
| 2 | Code of positioning feature (see P36-38) |
| 3 | Junction code (refer to P39) |
| 4 | Indicates the number of stages |
| 5 | Voltage code of switch with light; omitted if without light <br> "23" indicates 24V; "26" indicates 110V; "28" indicates DC220V; "31" indicates AC220V |
| 6 | Code of handle type (see P21); omitted in case of default handle; for other handles, please mark the handle code |
| 7 | Panel lettering code (see P40-41) |

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| No. | $\frac{L W 39-63 \quad \square}{1}-\frac{\square}{2}-\frac{\square}{3} \frac{\square}{4} \quad \frac{\square}{5} \quad \frac{\square}{6} \quad \frac{\square}{7}$ |
| :--- | :--- |
| 1 | Functional order code, to be selected according to the picture |
| 2 | Code of positioning feature (see P36-38) |
| 3 | Junction code (refer to P39) |
| 4 | Indicates the number of stages |
| 5 | "Voltage code of switch with light; omitted if without light |
| 6 | Code of handle type (see P24); omitted in case of default handle; for other handles, please mark the handle code |
| 7 | Panel lettering code (see P40-41) |

Please provide the junction table for LW39-63/16 and the Sales Service Department will assist in determining the order code.

## Description of light box color code and voltage code:

```
"g" indicates green and "r" indicates red
"23" indicates AC/DC24V, "26" indicates AC/DC110V, "28" indicates DC220V, and "31" indicates AC220V.
```

Note: The color code has sequence requirement when the cam switch has light, with the panel pointing the front and indicated from left to right.
For example: "-gr23" indicates that the left is green light and the right is red light. "-rg" 23 " indicates that the left is red light and the right is green light.

Refer to the note on Page 24 for details of specific light box wiring diagram.

## © Code of positioning feature

The code of positioning feature indicates the gear features of the cam switches, including two categories - positioning type and momentary type.

[^0]Positioning angle

Applicable order code

Positioning ring graph

Code example

LW39-10
LW39-16
LW39-25
LW39-63

LW39-10
LW39-16
LW39-25
LW39-63

LW39-10
LW39-16B LW39-16C LW39-63

LW39-10
LW39-16
LW39-25
LW39-63

" 3 KC " indicates $30^{\circ}$ positioned, starting from position K and ending at position C clockwise. It has 5 positions $-K, O, A, B, C$.
" $40 B$ " indicates $45^{\circ}$ positioned, starting from position O and ending at position B clockwise. It has 3 positions - O, A, B.
" 6 KE " indicates $60^{\circ}$ positioned, starting from position K and ending at position E clockwise. It has 4 positions - K, A, C. E
" 9 GC " indicates $90^{\circ}$ positioned, starting from position G and ending at position C clockwise. It has 3 positions - G, A, C.

## AP TO

## LW39-10

 Subminiature Type Cam switch
## Product feature



LW39-10 is widely applicable to the places with quite a small installation space. The single-hole installation method that is same as LA39 series pushbutton is used with the installation hole diameter of 16 mm or 22 mm . The international popular built-in wiring method is applied, safe and reliable. The operation head is designed with the sealing component and its protection class is IP65.

- Conventional thermal current 10A
- The maximum number of contact system
stages is 8
- The gold-plated silver alloy contact is used, which has greatly guaranteed the contact reliability under low voltage and low current.
- Operating angle: $30^{\circ}, 45^{\circ}, 60^{\circ}, 90^{\circ}$, no more than 8 stages, the handles are not selectable.
- 60B angle is feasible, but not 90B angle.
- There is only standard handle for LW3910 series.



## AP TO



## LW39-16 Аів/С Series Cam Switch

## Product feature

- LW39-16 is widely applicable to the application situations such as measurement and control etc. , in electrical control panels and cabinets as well as mechanical and electrical control.
- Its conventional thermal current is 16A and can widely replace the domestic traditional order codes such as LW2 and LW5.
- There are three series for selection - A, B and C and the application demands of the users in various industries have been sufficiently considered.
- There are up to 100 non-common keys.



## LW39-16A series

- This series is featured by aesthetic appearance, convenient operation, safety and reliability, with external wiring method for easy use.
- Conventional thermal current 16A
- Operating angle: $30^{\circ}, 45^{\circ}, 90^{\circ}$
- Max. number of the contact system stages is 12
- The protection class of IP65 can be customized for normal type

Note: if the working voltage is 24 V and the working current is 100 mA or below, please specify in the purchase order. We will have the contacts gold plated.
 of the customer

Normal type LW39-16A- $\square$



Installation hole dimensions
of the customer

The type with signage LW39-16A P- $\square-\square / \square \square \square$

## Positioning angle: $30^{\circ} 45^{\circ} 90^{\circ}$

Max. 12 stages
Applicable handles: all

nstallation hole dimensions
of the customer

Handle with key type LW39-16A YS- $\square-\square / \square \square$
Positioning angle: $45^{\circ} 90^{\circ}$ Max. 12 stages Handles are not selectable
Note: (1) Key operation method: it can be pulled out at every position and the handle will be locked after the key is pulled out. Please specify if there is any other requirement for operation. (2) There are 54 non-common keys. (3) Operating angle is $45^{\circ}$ and $90^{\circ}$, the pulling-out position can be designated.



Panel with key type LW39-16A YM- $\square-\square / \square \square \square$



Note: (1) Key operation method: it can be pulled out at every position and the handle will be locked after the key is pulled out. Please specify if there is any other requirement for operation. (2) There are 100 non-common keys.


Signage frame with key type LW39-16A PYM- $\square-\square / \square \square \square$

## Positioning angle: $45^{\circ} 90^{\circ}$ Max. 12 stages Applicable handles: A, B, C, D

Note: (1) Key operation method: it can be pulled out at every position and the handle will be locked after the key is pulled out. Please specify if there is any other requirement for operation. (2) There are 100 non-common keys. (3) Handle operating angle is $45^{\circ}$ and $90^{\circ}$, the pulling-out position can be designated.


Note: the standard light box has 3 common negative-pole wiring terminals: $\mathrm{X} 1(+), \mathrm{X} 0(-), \mathrm{X} 2(+)$. Please specify when placing the order if any special wiring method is required.
(o) Handles applicable to LW39-16A (defaulted as Ak handle if no requirement is specified)

Code

## LW39-16B series

- This series is featured by miniature, aesthetic and novel appearance and reliable structure, with international popular built-in wiring method adopted, safe and reliable.
- Conventional thermal current 16A
- Operating angle: $30^{\circ}, 45^{\circ}, 60^{\circ}, 90^{\circ}$

Note: if the working voltage is 24 V and the working current is 100 mA or below, please specify in the purchase order. We will have the contacts gold plated.


Normal type LW39-16B- $\square-\square / \square \square \square$
Positioning angle: $30^{\circ} 45^{\circ} 60^{\circ} 90^{\circ} \quad$ Max. 12 stages, no more than 8 stages Applicable handles: all


The type with signage LW39-16B P- $\square-\square / \square \square \square$
Positioning angle: $30^{\circ} 45^{\circ} 60^{\circ} 90^{\circ} \quad$ Max. 12 stages, no more than 8 stages Applicable handles: all


Base-mounted type LW39-16B M- $\square-\square / \square \square \square$


Note - applicable positioning feature: $-90^{\circ}, 0^{\circ}, 90^{\circ}$ (Code 9GC); momentary feature: $-30^{\circ} \rightarrow 0^{\circ} \leftarrow 30^{\circ}$ (Code B1)


Note: (1) Key operation method: it can be pulled out at every position and the handle will be locked after the key is pulled out. Please specify if there is any other requirement for operation. (2) There are 100 non-common keys. (3) Handle operating angle is $45^{\circ}$ and $90^{\circ}$, the pulling-out position can be designated.


Note: (1) Key operation method: it can be pulled out at every position and the handle will be locked after the key is pulled out. Please specify if there is any other requirement for operation. (2) There are 100 non-common keys. (3) Handle operating angle is $45^{\circ}$ and $90^{\circ}$, the pulling-out position can be designated.

## Handles applicable to LW39-16B (defaulted as Ak handle if no requirement is specified)

Code


## LW39-16C series

- This series adopts single-hole installation method, with the same contact system as series B. The international popular built-in wiring method is used, safe and reliable.
- Conventional thermal current 16A
- Operating angle: $30^{\circ}, 45^{\circ}, 60^{\circ}, 90^{\circ}$
- Max. number of the contact system stages
is 12 . It is recommended not to exceed 8 stages (max. 8 stages for $30^{\circ}$ positioning angle).
- The protection class of IP65 can be customized for normal type, handle with key type, without panel but with key type and the type with signage and key

Note: 1 . if the working voltage is 24 V and the working current is 100 mA or below, please specify in the purchase order. We will have the contacts gold plated.
2. The handle of LW39-16C series cannot be changed.



Installation hole dimensions
of the customer of the customer


Note: (1) Key operation method: it can be pulled out at every position and the handle will be locked after the key is pulled out. Please specify if there is any other requirement for operation. (2) There are 100 non-common keys.



Note: (1) Key operation method: it can be pulled out at every position and the handle will be locked after the key is pulled out. Please specify if there is any other requirement for operation. (2) There are 100 non-common keys.


Note: (1) Key operation method: it can be pulled out at every position and the handle will be locked after the key is pulled out. Please specify if there is any other requirement for operation. (2) There are 100 non-common keys.

## АР Т



## LW39-25

## Cam switch with Powerful DC Function

## Product feature

It is the latest product that has been completely independently developed with multiple design patents. LW39-25 is applicable to the applications with a bigger capacity, especially to DC application environment. The international popular built-in wiring method is used, safe and reliable. It has applied the rolling bearings inside with gentle action and hand feeling as well as long mechanical endurance.

- Conventional thermal current 25A, the DC breaking capacity reaches 5A/110V (DC-21)
- Operating angle: $30^{\circ}, 45^{\circ}, 90^{\circ}$
- It is extremely rich in the functional features and the maximum number of contact system stages is 12 .
- The protection class of IP65 can be customized for normal type and the type with signage
- The gold-plated silver alloy contacts are used, which have greatly guaranteed the contact reliability under low voltage and low current.



The type with signage LW39-25 P- $\square-\square / \square \square \square$ Positioning angle: $30^{\circ} 45^{\circ} 90^{\circ} \quad$ Max. 12 stages Applicable handles: all



Installation hole dimensions
of the customer

Handle with key type LW39-25 YS-

## Positioning angle: $45^{\circ} 90^{\circ}$ Max. 12 stages Handles are not selectable

Note: (1) Key operation method: it can be pulled out at every position and the handle will be locked after the key is pulled out. Please specify if there is any other requirement for operation. (2) There are 54 non-common keys. (3) Operating angle is $45^{\circ}$ and $90^{\circ}$, the pulling-out position can be designated.



Panel with key type LW39-25 YM- $\square-\square / \square \square \square$

$$
\text { Positioning angle: } 45^{\circ} 90^{\circ} \text { Max. } 12 \text { stages Applicable handles: A, B, C, D }
$$

Note: (1) Key operation method: it can be pulled out at every position and the handle will be locked after the key is pulled out. Please specify if there is any other requirement for operation. (2) There are 54 non-common keys.
(3) Operating angle is $45^{\circ}$ and $90^{\circ}$, the pulling-out position can be designated.


Signage frame with key type LW39-25 PYM- $\square-\square / \square \square \square$

## Positioning angle: $45^{\circ} 90^{\circ}$ Max. 12 stages Applicable handles: A, B, C, D

Note: (1) Key operation method: it can be pulled out at every position and the handle will be locked after the key is pulled out. Please specify if there is any other requirement for operation. (2) There are 54 non-common keys.
(3) Operating angle is $45^{\circ}$ and $90^{\circ}$, the pulling-out position can be designated.


Note: the standard light box has 3 common negative-pole wiring terminals: $\mathrm{X} 1(+), \mathrm{X} 0(-), \mathrm{X} 2(+)$. Please specify when placing the order if any special wiring method is required.


Note:
the values in the bracket in the figure indicate the head dimension of the switch with signage


Handles applicable to LW39-25 (defaulted as Ak handle if no requirement is specified)

Code

[^1]
## A P T®



## LW39-63 <br> Cam switch with Bigger Capacity

## Product feature

[^2]

Handle with key type LW39-63 YS- $\square-\square / \square \square$

## Positioning angle: $45^{\circ} 90^{\circ}$ Max. 8 stages Handles are not selectable

Note: (1) Key operation method: it can be pulled out at every position and the handle will be locked after the key is pulled out. Please specify if there is any other requirement for operation. (2) There are 54 non-common keys. (3) Operating angle is $45^{\circ}$ and $90^{\circ}$, the pulling-out position can be designated.


Panel with light type LW39-63 DM- $\square-\square / \square \square \square \square$

## Positioning angle: $30^{\circ} 45^{\circ} 60^{\circ} 90^{\circ}$ Max. 8 stages Applicable handles: all

Note: the standard lightbox has 3 common negative-pole wiring terminals: $\mathrm{X} 1(+), \mathrm{X} 0(-), \mathrm{X} 2(+)$. Please specify when placing the order if any special wiring method is required.


## LW39-63/16



Please provide the junction table for LW39-63/16 and the Sales Service Department will assist in determining the order code.

LW39-63Applicable handles: (defaulted as Ak handle if no requirement is specified)


## Schematic diagram of light box wiring for illuminated cam switch

## 3 wiring terminals (the common terminal is the negative pole)

4 wiring terminals (no common terminal, two wiring terminals
3 wiring terminals (the common terminal is the positive pole)
in the middle are the negative poles)




4 wiring terminals (no common terminal, two wiring terminals in the middle are the positive poles)


Note: (1) X0 is defaulted as the negative pole for standard product. Please specify in the purchase order if positive pole is required. (2) When dismantling and installing the illuminated mounting plate, it shall be pulled and inserted gently to avoid damage to the illuminated mounting plate and socket.

## AP T



## LW39-16N Series Cam Switch

## Product feature

- LW39-16N series cam switch is a series of products that are dedicatedly researched and developed by our company to keep and ensure its leadership in the industry. It is featured by various and beautiful types, rich specifications and series as well as powerful junction functions. The new series of products with the specially miniaturized design have the miniature, aesthetic and novel profile and reliable structure. The built-in wiring method is adopted for safer and more reliable wiring; the contact system has adopted the rolling bearing to have the gentle action and hand feeling and also effectively improve its mechanical endurance; it has multiple features and functions for option, which can meet most demands on the applications in electrical control panels and cabinets as well as mechanical and electrical control.
- LW39-16N series cam switch applies to the circuits of AC50~60Hz, voltage of 690 V and below as well as DC440V and below. It can be used for the changeover of electrical control, remote control of power distribution equipment, changeover of electrical measuring instrument, control of servo motor's micro-motors as well as the direct control of small-capacity squirrel-cage motors etc.



Panel with light type LW39-16ND- $\square-\square \cdots \square / \square-\square-\square-\square \cdots \square-\square$

## Positioning angle: $30^{\circ} 45^{\circ} 90^{\circ} \quad$ Max. number of stages: positioned with 11 stages, reset with 10 stages Applicable handles: all

Note: the standard lightbox has 3 common negative-pole wiring terminals: $\mathrm{X} 1(+), \mathrm{X} 0(-), \mathrm{X}(+)$. Please specify when placing the order if any special wiring method is required.



Signage type LW39-16NP2- $\square-\square \cdot \square / \square-\square-\square-\square$
$\square \cdots \square-\square$ Positioning angle: $30^{\circ} 45^{\circ} 90^{\circ} \quad$ Max. number of stages: positioned with 12 stages, reset with 11 stages Applicable handles: all


Note: (1) There are 54 non-common keys. (2) Operating angle is $45^{\circ}$ and $90^{\circ}$, the pulling-out position can be designated.


Illuminated push-in (pull-out) type LW39-16NTFD(LFD) - $\square-\square \cdots \square / \square-\square-\square-\square \cdots \square-\square$

## Positioning angle: $45^{\circ} 90^{\circ} \quad$ Max. number of stages: positioned with 8 stages, reset with 7 stages Applicable handles: E, F

Note: the standard lightbox has 3 common negative-pole wiring terminals: $\mathrm{X} 1(+), \mathrm{X} 0(-), \mathrm{X}(+)$. Please specify when placing the order if any special wiring method is required.


```
Positioning angle: 45 90
```

Note: (1) Key operation method: it can be pulled out at every position and the handle will be locked after the key is pulled out. Please specify if there is any other requirement for operation. (2) There are 100 non-common keys. (3) Handle Operating angle is $45^{\circ}$ and $90^{\circ}$, the pulling-out position can be designated.


Note: the standard light box has 6 common positive-pole wiring terminals: G-, C+, (blank), (blank), C+, R-. Please specify when placing the order if any special wiring method is required.


Note: (1) Key operation method: the handle will be locked after the key is pulled out. (2) There are 50 non-common
keys. (3) The key can be pulled out at only one gear among $-45^{\circ}, 0^{\circ}$ and $45^{\circ}$.


Note: (1) The standard light box has 6 common positive-pole wiring terminals: G-, C+, (blank), (blank), C+, R-. Please specify when placing the order if any special wiring method is required.
(2) Key operation method: the handle will be locked after the key is pulled out. There are 50 non-common keys.
(3) The key can be pulled out at only one gear among $-45^{\circ}, 0^{\circ}$ and $45^{\circ}$.



Note: the standard light box has 6 common positive-pole wiring terminals: G-, C+, (blank), (blank), C+, R-. Please specify when placing the order if any special wiring method is required.


Note: (1) Key operation method: the handle will be locked after the key is pulled out. (2) There are 50 noncommon keys. (3) The key can be pulled out at only one gear among $-45^{\circ}, 0^{\circ}$ and $45^{\circ}$.


Note: (1) The standard light box has 6 common positive-pole wiring terminals: G-, C+, (blank), (blank), C+, R-. Please specify when placing the order if any special wiring method is required.
(2) Key operation method: the handle will be locked after the key is pulled out. There are 50 non-common keys.
(3) The key can be pulled out at only one gear among $-45^{\circ}, 0^{\circ}$ and $45^{\circ}$.


Large panel installation push-in (pull-out) type LW39-16NXTF(LF)- $\square-\square \cdots \square / \square-\square-\square-\square \cdots \square-\square$

[^3]

Note: the standard light box has 6 common positive-pole wiring terminals: G-, C+, (blank), (blank), C+, R-. Please specify when placing the order if any special wiring method is required.

Handles applicable to LW39-16N (defaulted as Ak handle if no requirement is specified)
Code
Code

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## Code description

- One or more gears of spring return type have spring return function. LW39 series cam switches have provided tens of momentary ways for option to the users and can satisfy their special demands.
- The following table lists the commonly used momentary functions and the codes of their positioning features. Please pay attention to their applicable order codes.

Note: " $Y$ " indicates that the code can be produced " $Y$ *" indicates that the code can be produced, but no more than 3 stages Blank indicates that the code cannot be produced. If there is any further request, please consult the Technical Support Department.

| Momentary code | Momentary angle | LW39-10 | LW39-16A | LW39-16B | LW39-16C | LW39-16N | LW39-25 | LW39-63 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| A1 | $0^{\circ} \leftarrow 30^{\circ}$ | $Y^{*}$ |  | $Y^{*}$ | $Y^{*}$ |  |  |  |
| A2 | $0^{\circ} \leftarrow 45^{\circ}$ |  | Y | Y | Y | Y | Y | Y |
| A3 | $-45^{\circ} \leftarrow 45^{\circ}$ |  |  | Y | Y |  |  |  |
| A4 | $-45^{\circ} \leftarrow 0^{\circ}$ |  | Y | Y | Y | Y | Y | Y |
| A5 | $0^{\circ} \leftarrow 90^{\circ}$ |  |  | Y |  |  |  |  |
| B1 | $-30^{\circ} \rightarrow 0^{\circ} \leftarrow 30^{\circ}$ | $Y^{*}$ |  | $Y^{*}$ | $Y^{*}$ |  |  |  |
| B2 | $-45^{\circ} \rightarrow 0^{\circ} \leftarrow 45^{\circ}$ |  | Y | Y | Y | Y | Y | Y |
| B3 | $\xrightarrow{-60^{\circ} \rightarrow-30^{\circ} \rightarrow 0^{\circ}} \leftarrow 30^{\circ} \leftarrow 60^{\circ}$ |  | Y | $Y^{*}$ | $Y^{*}$ |  | Y |  |
| B4 | $-90^{\circ}-45^{\circ} 0^{\circ} 45^{\circ} \leftarrow 90^{\circ}$ |  | Y | $Y^{*}$ | $Y^{*}$ | Y | Y | Y |
| B5 | $-90^{\circ}-45^{\circ} 0^{\circ} \leftarrow 45^{\circ}$ |  | Y | Y | Y | Y | Y | Y |
| B6 | $\xrightarrow{-90^{\circ} \rightarrow-60^{\circ} \rightarrow-30^{\circ} \rightarrow 0^{\circ}} \leftarrow 30^{\circ} \leftarrow 60^{\circ} \leftarrow 90^{\circ}$ |  |  | $Y^{*}$ | $Y^{*}$ |  |  |  |
| B7 | $-90^{\circ} \rightarrow-45^{\circ} 0^{\circ} 45^{\circ} 90^{\circ} 135^{\circ}$ |  |  | Y | Y |  |  |  |
| B8 | $-90^{\circ} \rightarrow-45^{\circ} 0^{\circ} 45^{\circ} 90^{\circ}$ |  |  | Y | Y |  |  |  |
| B9 | $-45^{\circ} \rightarrow 0^{\circ} 45^{\circ} 90^{\circ} 135^{\circ}$ |  |  | Y | Y |  |  |  |
| B10 | $-45^{\circ} \rightarrow 0^{\circ} 45^{\circ} 90^{\circ} 135^{\circ} 180^{\circ}$ |  |  | Y | Y |  |  |  |
| B11 | $-45^{\circ} \rightarrow 0^{\circ} \leftarrow 45^{\circ} \leftarrow 90^{\circ}$ |  |  | Y | Y |  |  |  |
| BA | $\xrightarrow{-90^{\circ} \rightarrow-45^{\circ} \rightarrow 0^{\circ} \leftarrow 45^{\circ} \leftarrow 90^{\circ}}$ |  | Y | Y | Y | Y | Y | Y |
| BA1 | $-45^{\circ} \rightarrow 0^{\circ} \rightarrow 45^{\circ} \leftarrow 90^{\circ} \leftarrow 135^{\circ}$ |  |  | Y | Y |  |  |  |
| BC | $-45^{\circ} \rightarrow 0^{\circ} 0^{\circ} \leftarrow 45^{\circ}$ |  | Y | Y | Y | Y | Y | Y |


| Momentary code | Momentary angle | LW39-10 | LW39-16A | LW39-16B | LW39-16C | LW39-16N | LW39-25 | LW39-63 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Z1 | $-135^{\circ} \rightarrow-90^{\circ} 0^{\circ} \leftarrow 45^{\circ}$ |  | Y | Y | Y | Y | Y | Y |
| Z2 | $-45^{\circ} \rightarrow 0^{\circ} 90^{\circ} \leftarrow 135^{\circ}$ |  | Y | Y | Y | Y | Y | Y |
| ZA | $-90^{\circ} \rightarrow-45^{\circ} 0^{\circ} 45^{\circ} \leftarrow 90^{\circ}$ |  | Y | Y | Y | Y | Y | Y |
| ZB | $-90^{\circ} \rightarrow-45^{\circ} 0^{\circ} 45^{\circ}$ |  | Y | Y | Y | Y | Y | Y |
| ZC | $-45^{\circ} 0^{\circ} 45^{\circ} \leftarrow 90^{\circ}$ |  | Y | Y | Y | Y | Y | Y |
| ZD | $-90^{\circ} 0^{\circ} \leftarrow 45^{\circ}$ |  | Y | Y | Y | Y | Y | Y |
| ZE | $0^{\circ} 45^{\circ} \leftarrow 90^{\circ}$ |  | Y | Y | Y | Y | Y | Y |
| ZF | $-45^{\circ} 0^{\circ} \leftarrow 45^{\circ}$ |  | Y | Y | Y | Y | Y | Y |
| ZG | $-45^{\circ} \rightarrow 0^{\circ} 45^{\circ}$ |  | Y | Y | Y | Y | Y | Y |
| ZK | $-45^{\circ} \rightarrow 0^{\circ} 45^{\circ} 90^{\circ}$ |  | Y | Y | Y | Y | Y | Y |
| ZK1 | $-45^{\circ} \rightarrow 0^{\circ} 45^{\circ} 90^{\circ} 135^{\circ}$ |  | Y | Y | Y | Y | Y | Y |
| W | $-120^{\circ} \rightarrow-90^{\circ} 0^{\circ} \leftarrow 30^{\circ}$ | $Y^{*}$ |  | $Y^{*}$ | $Y^{*}$ |  |  |  |
| WA | $-90^{\circ} 0^{\circ} \leftarrow 30^{\circ}$ | $Y^{*}$ |  | $Y^{*}$ | $Y^{*}$ |  |  |  |
| WB | $-30^{\circ} \rightarrow 0^{\circ} 90^{\circ}$ | $Y^{*}$ |  | $Y^{*}$ | $Y^{*}$ |  |  |  |
| WC | $0^{\circ} 90^{\circ} \leftarrow 120^{\circ}$ | $Y^{*}$ |  | $Y^{*}$ | $Y^{*}$ |  |  |  |
| WR | $-120^{\circ} \rightarrow-90^{\circ} 0^{\circ} 90^{\circ} \leftarrow 120^{\circ}$ | $Y^{*}$ |  | $Y^{*}$ | $Y^{*}$ |  |  |  |
| WS | $-90^{\circ} 0^{\circ} 90^{\circ} \leftarrow 120^{\circ}$ | $\mathrm{Y}^{*}$ |  | $Y^{*}$ | $Y^{*}$ |  |  |  |
| WT | $-120^{\circ} \rightarrow-90^{\circ} 0^{\circ} 90^{\circ}$ | $Y^{*}$ |  | $Y^{*}$ | $Y^{*}$ |  |  |  |
| WU | $-90^{\circ}-30^{\circ} \rightarrow 0^{\circ} \leftarrow 30^{\circ}$ |  |  | $Y^{*}$ | $Y^{*}$ |  |  |  |
| WV | $-90^{\circ} 0^{\circ} \leftarrow 30^{\circ} 90^{\circ}$ |  |  | $Y^{*}$ | $Y^{*}$ |  |  |  |
| WW | $-90^{\circ}-30^{\circ} \rightarrow 0^{\circ} \leftarrow 30^{\circ} 90^{\circ}$ |  |  | $Y^{*}$ | $Y^{*}$ |  |  |  |

## Junction code

The junction codes in the column of the order code can be written with the following two methods:

- Check and write according to our "Junction Code Table" ;
- We can write for your, but you shall provide the junction table and wiring diagrams or fill the blank junction schedule (P49).

For example:
Requirements: 3 gears; the 1st gear has 4 pairs of contacts connected, the 2 nd gear has 2 pairs of contacts connected and the 3rd gear has 4 pairs of contacts connected. According to the "Junction Code Table",

## The junction code is $424 / 3$

| Junction code | $424 / 3$ |  |  |
| :---: | :---: | :---: | :---: |
| Operation gear | 1 | 2 | 3 |
| $1-2$ | $\times$ |  | $\times$ |
| $3-4$ | $\times$ |  | $\times$ |
| $5-6$ | $\times$ |  | $\times$ |
| $7-8$ | $\times$ |  | $\times$ |
| $9-10$ |  | $\times$ |  |
| $11-12$ |  | $\times$ |  |

If the corresponding junction table cannot be found in "Junction Code Table", the customer shall provide the junction diagrams (fill in with reference to the blank junction schedule on P49) and add " $\times$ " behind the junction code.

Junction code : 424×

| Junction code | $424 \times / 3$ |  |  |
| :---: | :---: | :---: | :---: |
| Operation gear | 1 | 2 | 3 |
| $1-2$ | $\times$ |  | $\times$ |
| $3-4$ | $\times$ |  |  |
| $5-6$ |  | $\times$ | $\times$ |
| $7-8$ | $\times$ |  | $\times$ |
| $9-10$ |  |  | $\times$ |
| $11-12$ | $\times$ | $\times$ |  |

Note: X in the junction table indicates that the contact is in the connected status.

## Panel lettering code

The lettering codes of panel indicate the specific requirements for lettering on the panels of the cam switches. The user can select according to "Common Lettering Codes of Panel" , or provide the requirements for customization. If there are no lettering codes of the panel in the ordered models, the factory will provide the panels according to the defaulted lettering rules.

- If the junctions at a gear are completely disconnected, the lettering of this gear shall be " 0 " and then the gears on both sides shall be lettered in sequence of Arabic figure as " 1 " , " 2 " " 3 " ..... For 3 -gear cam switches, there is no lettering mode of $1-0-1$. Instead, the lettering mode of 1-0-2 will be applied.
For example:


A7

B12

B71

B5
- If there is no " 0 " gear, each gear will be lettered in sequence of Arabic figure as " 1 ", " 2 ", " 3 " ......(clockwise).
For example:


B2


B13


A16


B74

Notes: the codes starting with A are applicable to LW39-10, LW39-16A, LW39-25 and LW39-63
The codes starting with B are applicable to LW39-16B and LW39-16C

## Positioning Angle $-30^{\circ}$



Positioning Angle - $45^{\circ}$


Positioning Angle $-90^{\circ}$ and combined angles


Positioning Angle $-60^{\circ}$


B106

B48

B107


Product order code of switches controlling the motors

| No． | $\underline{L W} 39-\frac{\square}{1} \quad \frac{\square}{2}$ | $\frac{\square \square}{3} / \square-\square$ |
| :---: | :---: | :---: |
| 1 | Conventional thermal current |  |
| 2 | Code of usage feature（refer to Table 2） |  |
| 3 | Motor power（kW） |  |

## Usage

| Table 2 Codes of usage features of operating motor |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Usage | Direct startup squirrel－ <br> cage motor | Forward／backward startup <br> squirrel－cage motor | Dual－speed motor direct <br> startup and variable speed | delta startup squirrel－cage <br> motor |
| Feature code | Q | N | S | XS |



A SIEMENS COMPANY

## Blank junction schedule

Customer Name:
Contact information Tel No.: $\qquad$
Description of Basic Parameters of Cam switch:
Conventional Thermal Current: $\qquad$ A

Function and Order Code Selection: $\qquad$ Handle Selection: $\qquad$ (Fill the code)

For the common junction code table, please refer to 《LW39 Cam Switch Selection Guide and Junction Code Table》


Order code of cam switch (filled by the manufacturer):


[^0]:    odKł దu!uo!!!!sod --

[^1]:    Note: For additional functions and order codes, please refer to Page 15 for details.

[^2]:    LW39-63 is applicable to the connection, breaking and changeover of the circuits with bigger capacity, the startup, acceleration, control and stop of single motor, the changeover of electrical control of the large capacity control circuit, as well as the remote control of power distribution equipment etc. The an external wiring method is easy for use.

    - Conventional thermal current 63A
    - Operating angle: $30^{\circ}, 45^{\circ}, 60^{\circ}, 90^{\circ}$
    - The maximum number of contact system stages is 8
    - A variety of special product order codes are provided pertinent to the operation fields of the motors

[^3]:    Positioning angle: $45^{\circ} 90^{\circ}$ Max. number of stages: positioned with 8 stages, reset with 7 stages Applicable handles: E, F

