

Cam Switch LW39-10/16/25/63/16N Series

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LW39 Series Cam Switch

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APT

Cam Switch LW39-10/16/25/63/16N Series





Company Profile

APT has been established in 1993. Today it is now a Chinese leading manufacturer of lowvoltage components and has been specialized in the manufacturing of low voltage products such as pushbuttons, indicators, cam switches and general-purpose relays. In August 2008, Siemens Electrical Apparatus Ltd. Suzhou (hereinafter referred to as "Siemens") made the wholly-owned acquisition of APT, putting the APT brand and related products under the operation of Siemens. With unified quality control and R&D resources of Siemens, APT focuses on manufacturing pushbuttons, indicators and other important low-voltage products such as tower lights, control cabinets, combined lights, current transformers and limit switches etc.

Through over 20 years of promotion and application, the APT products have been widely serving dozens of industrial fields in China including power, energy, rail transit, elevator, logistics, machine tool, etc. They have been successively selected and applied in Qinshan Nuclear Power Plant, the Three Gorges Project, Shenzhou V Spacecraft, Qinghai-Tibet Railway locomotives, "Harmony" Electric Multiple Unit, "Fuxing" Electric Multiple Unit, international airports and urban metros and have become the preferred brand for national key projects. At the same time, Siemens gives full play to its international operation experience to continuously enhance the management and business development of APT and better serve the Chinese market through advanced technology and improved product line.



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◎ Technical data

○ Compliance

 Altitude≤2000m Ambient temperature -25°C -+55 °C Relative air humidity≤90% Installation category: III Pollution class: 3 	GB/T 14048.5 EN60947-5-1	
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◯ Electrical data

Order code					LW39-10	LW39- 16A(B、C)	LW39-25	LW39-63		
Rated insulation voltage Ui					440V	690V	690V	690V		
Conventional thermal current I _{th}					10A	16A	25A	63A		
Power frequency withstand voltage (1minute)						1890V	1890V	1890V	1890V	
AC-21 OFF/ON resistive load					10A	16A	25A	63A		
AC			24V				10A	16A	25A	28A
AC working current le		electromagnetic load 110V		48V			5A	8A	22A	25A
g curre	AC-15 Control electromagnetic le COS ϕ =0.4				4A	5A	18A	22A		
ent le	0000		220V				2A	ЗA	12A	16A
			380V				1.2A	1.8A	8A	8A
		Number of contacts in series	1	2	3	4				
DC w			24V	48V	70V	95V	10A	16A	25A	
orking	DC-21 OFF/ON resistive load		48V	60V	95V	110V	6A	12A	22A	
DC working current le	I CONTINUE IDAU	Voltage	110V	220V	300V		0.56A	1A	5A	
t le	nt le		220V	440V			0.24A	0.4A	2.5A	
			440V				0.1A	0.27A	1.25A	



Order code					LW39-10	LW39- 16A(B、C)	LW39-25	LW39-63		
		Number of contacts in series	1	2	3	4				
DC wa	DC-13		24V	48V	70V	95V	8A	12A	20A	
orking	Control electromagnetic		48V	60V	95V	110V	1.2A	2A	8A	
working current le	load T=300ms	Voltage	110V	220V	300V		0.25A	0.4A	2.5A	
t le	Ē		220V	440V			0.12A	0.2A	1.25A	
			440V					0.1A	0.5A	
asyr Star	AC-3 Squirrel-cage asynchronous motor Startup, OFF during operation 3-phase 3-pole						1.5KW	3kW	5.5kW	15KW
AC-4 Squirrel-cage asynchronous motor Startup, braking, reverse, inching 3-phase 3-pole			0.37KW	1.2kW	4kW	6KW				
AC endurance			200,000 times	200,000 times	200,000 times	100,000 times				
DC endurance				100,000 times	100,000 times	100,000 times				
Mechanical endurance (positioning type)					300,000 times	300,000 times	300,000 times	300,000 times		



Meaning of order code

Please provide the specific order code when the user orders LW39 series cam switches. There are three ways to confirm the specific order code:

- Select from the order codes of the common cam switches (please refer to P42-47). Please specify upon ordering if there is any further requirement;
- Please fill the specific order code according to the description of order code;
- Fill the blank junction schedule (P49) and we will help you confirm the order code.
- _____

No.	$\frac{LW39-10}{1} \qquad \qquad$					
1	Functional order code, to be selected according to the picture					
2	Code of positioning feature (see P36-38)					
3	Junction code (refer to P39)					
4	Indicates the number of stages					

- 5 Panel lettering code (see P40-41) LW39-16 - -No. 2 1 Functional order code, to be selected according to the picture 2 Code of positioning feature (see P36-38) 3 Junction code (refer to P39) 4 Indicates the number of stages
 - 5 Voltage code of switch with light; omitted if without light "23" indicates 24V; "26" indicates 110V; "28" indicates DC220V; "31" indicates AC220V

6 Code of handle type; omitted in case of default handle; for other handles, please mark the handle code

7 Panel lettering code (see P40-41)

No.	$\frac{LW39-25}{1} \boxed{-} \boxed{-} $
1	Functional order code, to be selected according to the picture
2	Code of positioning feature (see P36-38)
3	Junction code (refer to P39)
4	Indicates the number of stages
5	Voltage code of switch with light; omitted if without light "23" indicates 24V; "26" indicates 110V; "28" indicates DC220V; "31" indicates AC220V
6	Code of handle type (see P21); omitted in case of default handle; for other handles, please mark the handle code
7	Panel lettering code (see P40-41)

Note



No.	$\frac{LW39-63}{1} \stackrel{\square}{=} \frac{\square}{2} \stackrel{\square}{=} \frac{\square}{3} \stackrel{/}{=} \frac{\square}{4} \stackrel{\square}{=} \frac{\square}{6} \stackrel{\square}{=} \frac{\square}{7}$
1	Functional order code, to be selected according to the picture
2	Code of positioning feature (see P36-38)
3	Junction code (refer to P39)
4	Indicates the number of stages
5	Voltage code of switch with light; omitted if without light "23" indicates 24V; "26" indicates 110V; "28" indicates DC220V; "31" indicates AC220V
6	Code of handle type (see P24); omitted in case of default handle; for other handles, please mark the handle code
7	Panel lettering code (see P40-41)

Please provide the junction table for LW39-63/16 and the Sales Service Department will assist in determining the order code.

Description of light box color code and voltage code:

"g" indicates green and "r" indicates red

"23" indicates AC/DC24V, "26" indicates AC/DC110V, "28" indicates DC220V, and "31" indicates AC220V.

Note: The color code has sequence requirement when the cam switch has light, with the panel pointing the front and indicated from left to right.

For example: "-gr23" indicates that the left is green light and the right is red light. "-rg" 23" indicates that the left is red light and the right is green light.

Refer to the note on Page 24 for details of specific light box wiring diagram.

\bigcirc Code of positioning feature

The code of positioning feature indicates the gear features of the cam switches, including two categories – positioning type and momentary type.	Positioning angle	Applicable order code	Positioning ring graph	Code example
 The positioning type does not have momentary function. LW39 series cam switches can provide a variety of positioning angles such as 30°, 45°, 60° and 90°. Please pay attention to the applicable order codes of various positioning angles and fill the codes of positioning features of the ordered cam switches according to the positioning ring graphs and code examples. 	30°	LW39-10 LW39-16 LW39-25 LW39-63	K J H G F E	"3KC" indicates 30° positioned, starting from position K and ending at position C clockwise. It has 5 positions - K, O, A, B, C.
	45°	LW39-10 LW39-16 LW39-25 LW39-63		"4OB" indicates 45° positioned, starting from position O and ending at position B clockwise. It has 3 positions - O, A, B.
	60°	LW39-10 LW39-16B LW39-16C LW39-63	K J H G F	"6KE" indicates 60° positioned, starting from position K and ending at position E clockwise. It has 4 positions - K, A, C. E
	90°	LW39-10 LW39-16 LW39-25 LW39-63		"9GC" indicates 90° positioned, starting from position G and ending at position C clockwise. It has 3 positions - G, A, C.





LW39-10 Subminiature Type Cam switch

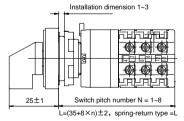
Product feature

LW39-10 is widely applicable to the places with quite a small installation space. The single-hole installation method that is same as LA39 series pushbutton is used with the installation hole diameter of 16mm or 22mm. The international popular built-in wiring method is applied, safe and reliable. The operation head is designed with the sealing component and its protection class is IP65.

- Conventional thermal current 10A
- The maximum number of contact system

stages is 8

- The gold-plated silver alloy contact is used, which has greatly guaranteed the contact reliability under low voltage and low current.
- Operating angle: 30°, 45°, 60°, 90°, no more than 8 stages, the handles are not selectable.
- 60B angle is feasible, but not 90B angle.
- There is only standard handle for LW39-10 series.



4PT. (0 + 0) (0 + 0



Cam switch / LW39-10



LW39-16 A/B/C Series Cam Switch

Product feature

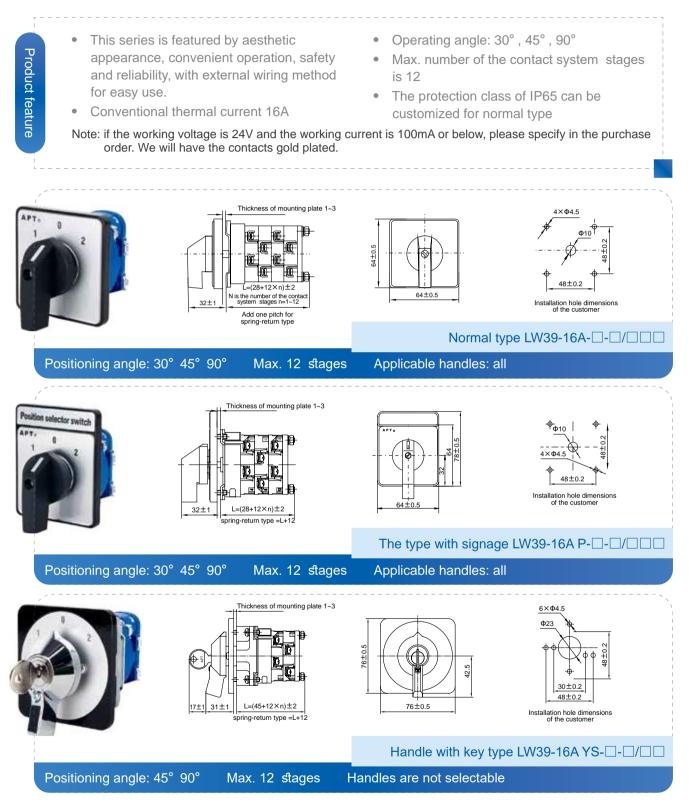
- LW39-16 is widely applicable to the application situations such as measurement and control etc. , in electrical control panels and cabinets as well as mechanical and electrical control.
- Its conventional thermal current is 16A and can widely replace the domestic traditional order codes such as LW2 and LW5.
- There are three series for selection A, B and C and the application demands of the users in various industries have been sufficiently considered.
- There are up to 100 non-common keys.

Cam switch / LW39-16



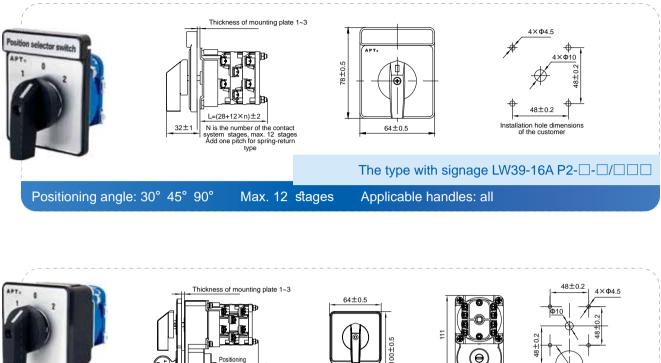


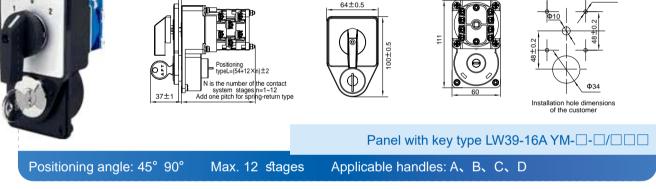
LW39-16A series



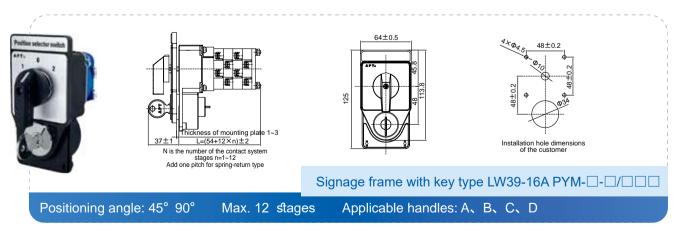
Note: ① Key operation method: it can be pulled out at every position and the handle will be locked after the key is pulled out. Please specify if there is any other requirement for operation. ② There are 54 non-common keys. ③ Operating angle is 45° and 90°, the pulling-out position can be designated.





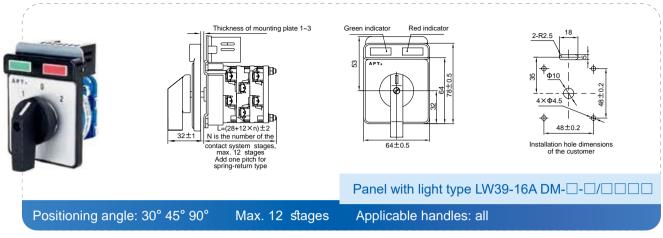


Note: ① Key operation method: it can be pulled out at every position and the handle will be locked after the key is pulled out. Please specify if there is any other requirement for operation. ② There are 100 non-common keys.



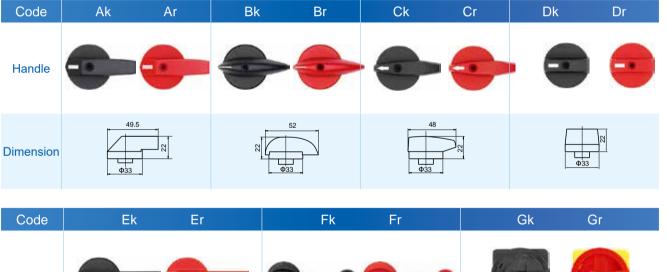
Note: ① Key operation method: it can be pulled out at every position and the handle will be locked after the key is pulled out. Please specify if there is any other requirement for operation. ② There are 100 non-common keys. ③ Handle operating angle is 45° and 90°, the pulling-out position can be designated.

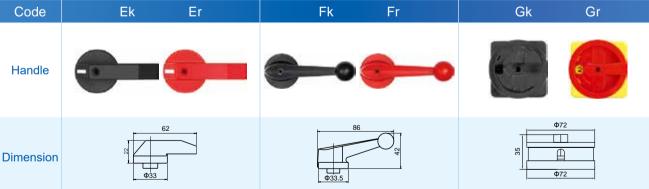




Note: the standard light box has 3 common negative-pole wiring terminals: X1(+), X0(-), X2(+). Please specify when placing the order if any special wiring method is required.

O Handles applicable to LW39-16A (defaulted as Ak handle if no requirement is specified)

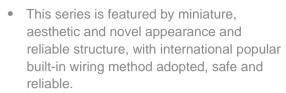




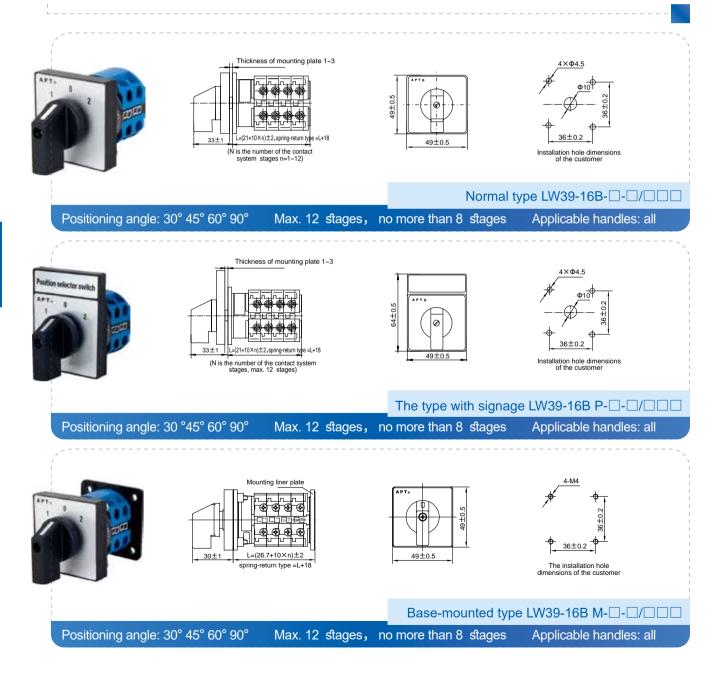


O LW39-16B series

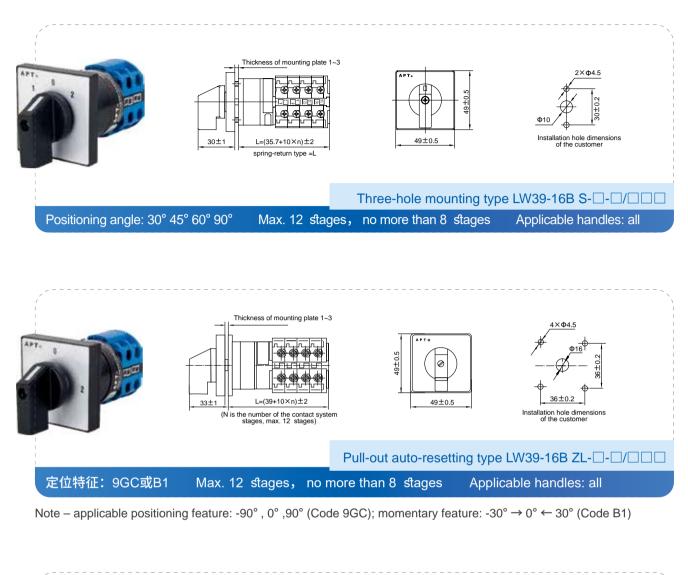
Product feature

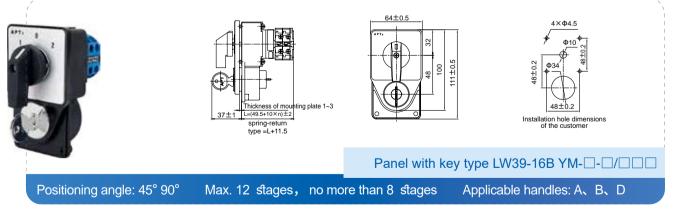


- Conventional thermal current 16A
- Operating angle: 30°, 45°, 60°, 90°
- Max. number of the contact system stages is 12. It is recommended not to exceed 8 stages (max. 8 stages for 30° positioning angle).
- The protection class of IP65 can be customized for normal type and the type with signage
- Note: if the working voltage is 24V and the working current is 100mA or below, please specify in the purchase order. We will have the contacts gold plated.



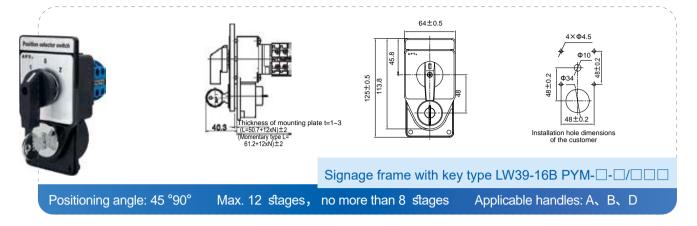






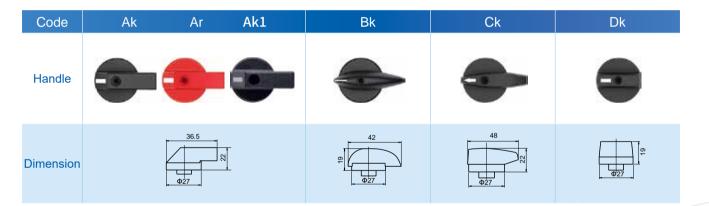
Note: ① Key operation method: it can be pulled out at every position and the handle will be locked after the key is pulled out. Please specify if there is any other requirement for operation. ② There are 100 non-common keys. ③ Handle operating angle is 45° and 90°, the pulling-out position can be designated.





Note: ① Key operation method: it can be pulled out at every position and the handle will be locked after the key is pulled out. Please specify if there is any other requirement for operation. ② There are 100 non-common keys. ③ Handle operating angle is 45° and 90°, the pulling-out position can be designated.

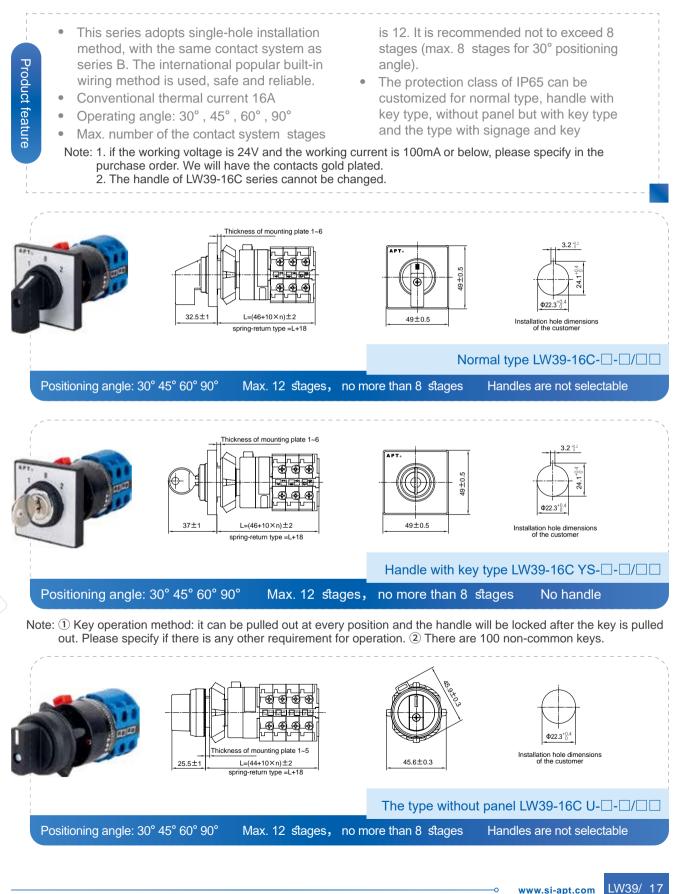
○ Handles applicable to LW39-16B (defaulted as Ak handle if no requirement is specified)

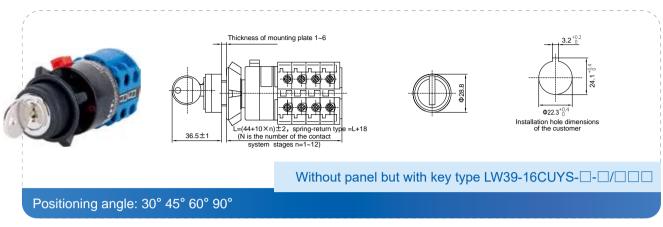




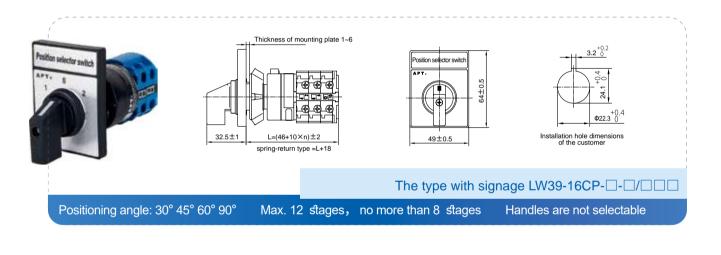


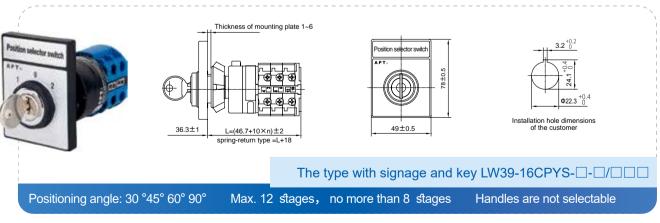
LW39-16C series





Note: ① Key operation method: it can be pulled out at every position and the handle will be locked after the key is pulled out. Please specify if there is any other requirement for operation. ② There are 100 non-common keys.





Note: 1 Key operation method: it can be pulled out at every position and the handle will be locked after the key is pulled out. Please specify if there is any other requirement for operation. 2 There are 100 non-common keys.

LW39

16

Series Cam Switch

ΑΡΤΦ



LW39-25

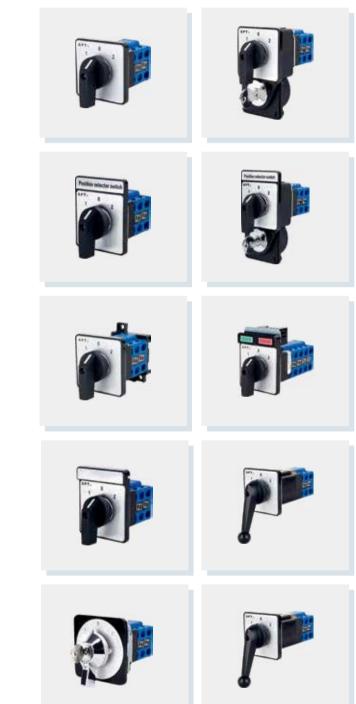
Cam switch with Powerful DC Function

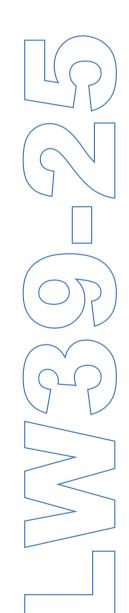
Product feature

It is the latest product that has been completely independently developed with multiple design patents. LW39-25 is applicable to the applications with a bigger capacity, especially to DC application environment. The international popular built-in wiring method is used, safe and reliable. It has applied the rolling bearings inside with gentle action and hand feeling as well as long mechanical endurance.

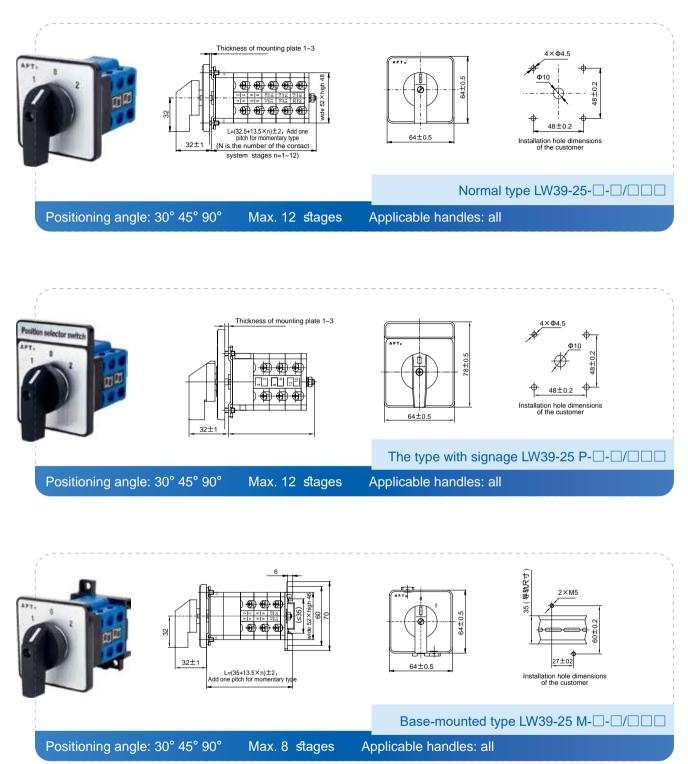
- Conventional thermal current 25A, the DC breaking capacity reaches 5A/110V (DC-21)
- Operating angle: 30°, 45°, 90°
- It is extremely rich in the functional features and the maximum number of contact system stages is 12.
- The protection class of IP65 can be customized for normal type and the type with signage
- The gold-plated silver alloy contacts are used, which have greatly guaranteed the contact reliability under low voltage and low current.

Cam switch / LW39-25



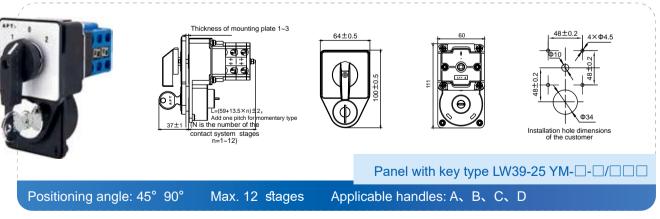






Thickness of mounting plate 1~3 $4 \times \Phi 4.5$ **a a a** 78±0.5 ÷ (H) (H) (H) L=(32.5+13.5×n)±2 32±1 spring-return type =L+13.5 64±0.5 Installation hole dimensions of the customer The type with signage LW39-25 P2- ----/ Positioning angle: 30° 45° 90° Max. 12 stages Applicable handles: all Defaulted as AK handle Thickness of mounting plate 1~3 6×Φ4.5 76土0.5 48±0. 76±0. 31± _=(49.5+13.5×n)±2 Installation hole dimensions of the customer spring-return type =L+13.5 Handle with key type LW39-25 YS-D-D/DDD Positioning angle: 45° 90° Max. 12 stages Handles are not selectable

Note: ① Key operation method: it can be pulled out at every position and the handle will be locked after the key is pulled out. Please specify if there is any other requirement for operation. ② There are 54 non-common keys.
 ③ Operating angle is 45° and 90°, the pulling-out position can be designated.



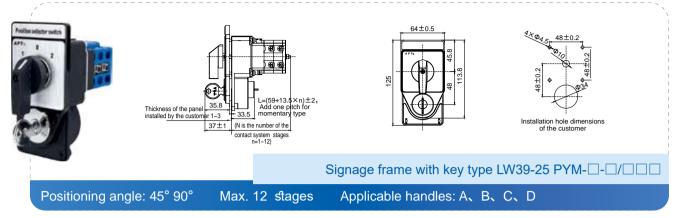
Note: 1 Key operation method: it can be pulled out at every position and the handle will be locked after the key is pulled out. Please specify if there is any other requirement for operation. 2 There are 54 non-common keys.
3 Operating angle is 45° and 90°, the pulling-out position can be designated.

LW39

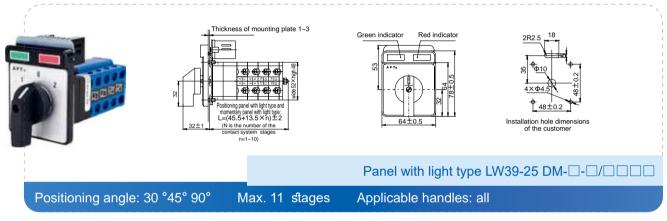
25

Series Cam Switch

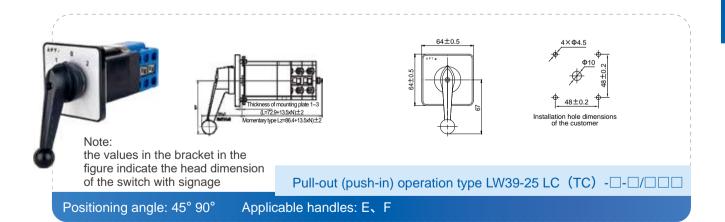


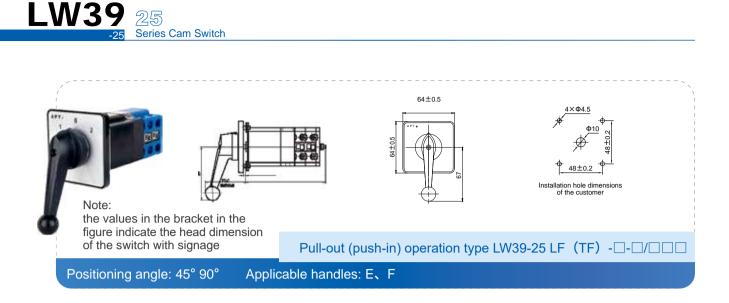


Note: ① Key operation method: it can be pulled out at every position and the handle will be locked after the key is pulled out. Please specify if there is any other requirement for operation. ② There are 54 non-common keys.
 ③ Operating angle is 45° and 90°, the pulling-out position can be designated.

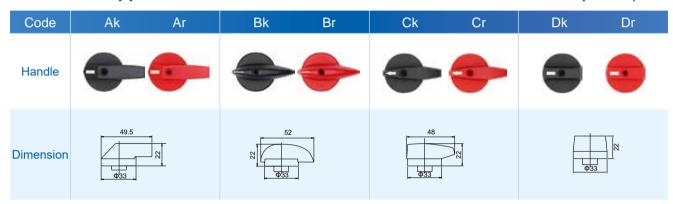


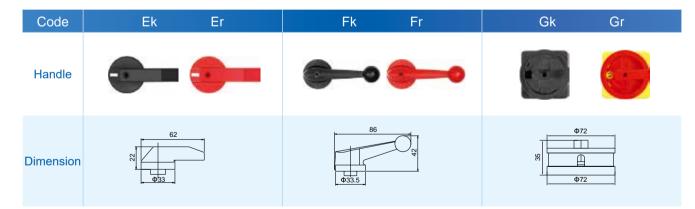
Note: the standard light box has 3 common negative-pole wiring terminals: X1(+), X0(-), X2(+). Please specify when placing the order if any special wiring method is required.





O Handles applicable to LW39-25 (defaulted as Ak handle if no requirement is specified)





Note: For additional functions and order codes, please refer to Page 15 for details.

APT 4



LW39-63

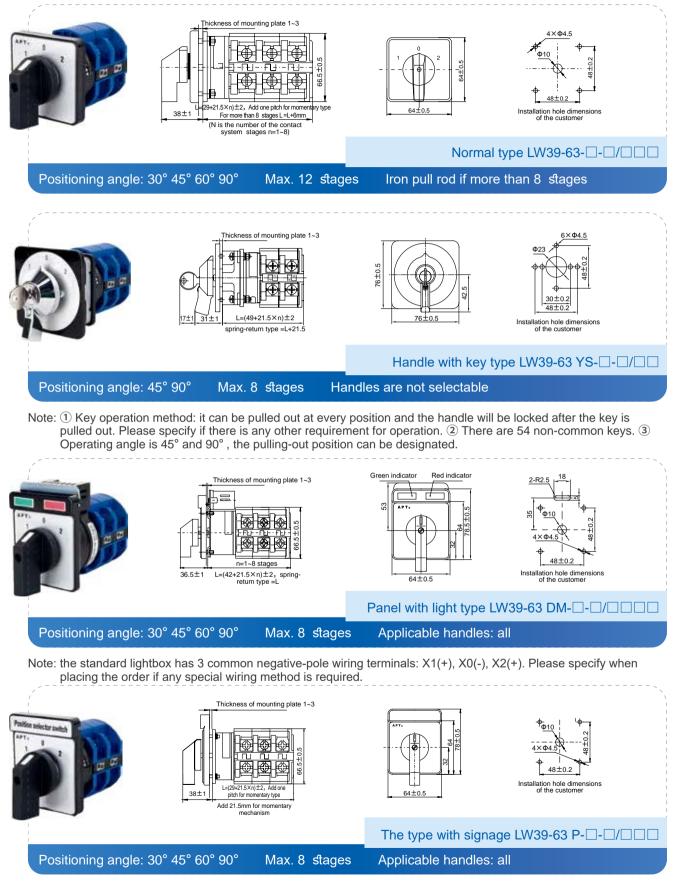
Cam switch with Bigger Capacity

Product feature

LW39-63 is applicable to the connection, breaking and changeover of the circuits with bigger capacity, the startup, acceleration, control and stop of single motor, the changeover of electrical control of the large capacity control circuit, as well as the remote control of power distribution equipment etc. The an external wiring method is easy for use.

- Conventional thermal current 63A
- Operating angle: 30°, 45°, 60°, 90°
- The maximum number of contact system stages is 8
- A variety of special product order codes are provided pertinent to the operation fields of the motors

Cam switch / LW39-63

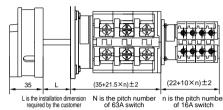


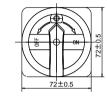


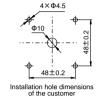
O LW39-63/16

Product feature

LW39-63/16 is a special series with master switch and auxiliary switch, applicable for connecting and disconnecting circuits in the power distribution line or electromechanical control line, meanwhile delivering signals to control circuits. The master switch has the features of LW39-63 series cam switch and the auxiliary switch has the features of LW39-16B series cam switch. They can be operated integrally with the same axle.







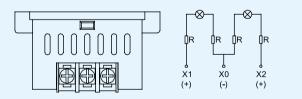
Please provide the junction table for LW39-63/16 and the Sales Service Department will assist in determining the order code.

LW39-63Applicable handles: (defaulted as Ak handle if no requirement is specified)

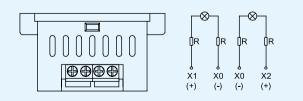


O Schematic diagram of light box wiring for illuminated cam switch

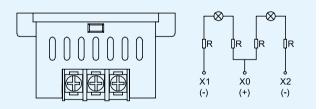
3 wiring terminals (the common terminal is the negative pole)



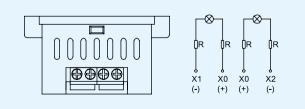
4 wiring terminals (no common terminal, two wiring terminals in the middle are the negative poles)



3 wiring terminals (the common terminal is the positive pole)



4 wiring terminals (no common terminal, two wiring terminals in the middle are the positive poles)



Note: ① X0 is defaulted as the negative pole for standard product. Please specify in the purchase order if positive pole is required. ② When dismantling and installing the illuminated mounting plate, it shall be pulled and inserted gently to avoid damage to the illuminated mounting plate and socket.





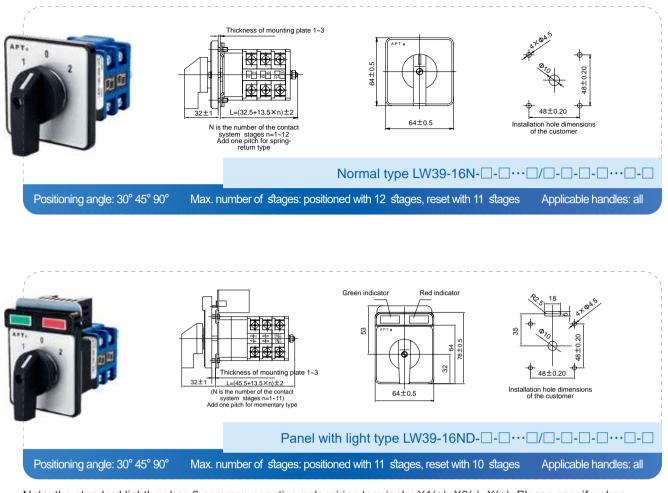
LW39-16N Series Cam Switch

Product feature

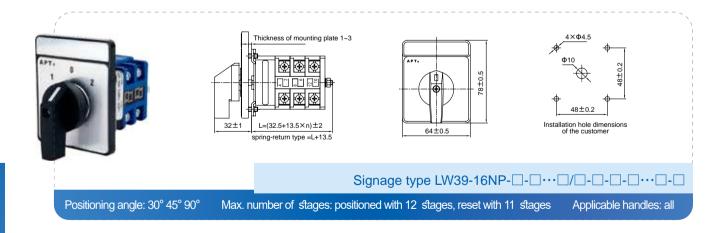
- LW39-16N series cam switch is a series of products that are dedicatedly researched and developed by our company to keep and ensure its leadership in the industry. It is featured by various and beautiful types, rich specifications and series as well as powerful junction functions. The new series of products with the specially miniaturized design have the miniature, aesthetic and novel profile and reliable structure. The built-in wiring method is adopted for safer and more reliable wiring; the contact system has adopted the rolling bearing to have the gentle action and hand feeling and also effectively improve its mechanical endurance; it has multiple features and functions for option, which can meet most demands on the applications in electrical control panels and cabinets as well as mechanical and electrical control.
- LW39-16N series cam switch applies to the circuits of AC50~60Hz, voltage of 690V and below as well as DC440V and below. It can be used for the changeover of electrical control, remote control of power distribution equipment, changeover of electrical measuring instrument, control of servo motor's micro-motors as well as the direct control of small-capacity squirrel-cage motors etc.

Cam switch / LW39-16N

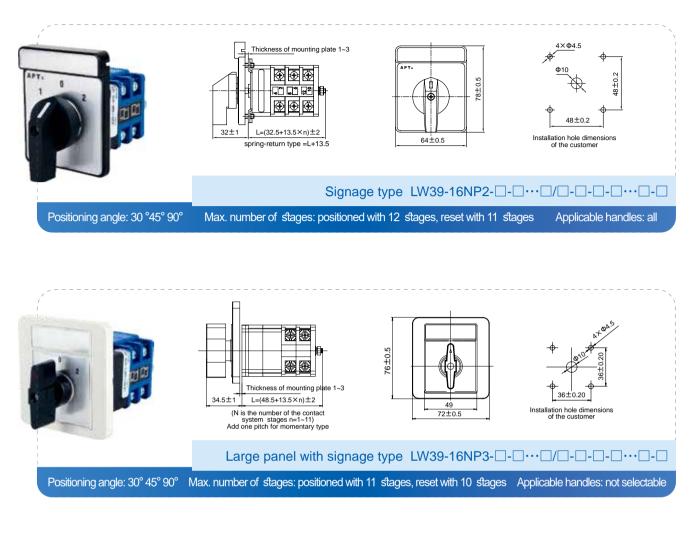


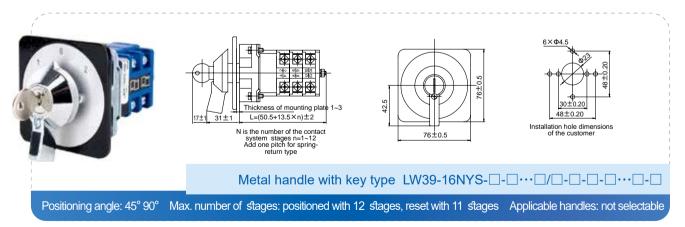


Note: the standard lightbox has 3 common negative-pole wiring terminals: X1(+), X0(-), X(+). Please specify when placing the order if any special wiring method is required.





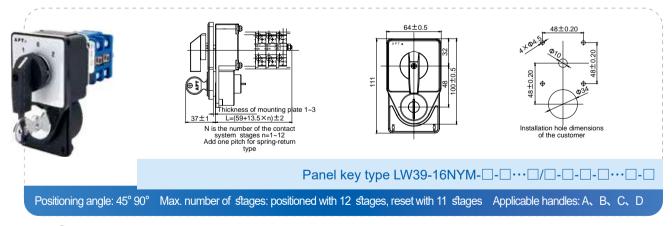




Note: 1) There are 54 non-common keys. 2) Operating angle is 45° and 90°, the pulling-out position can be designated.

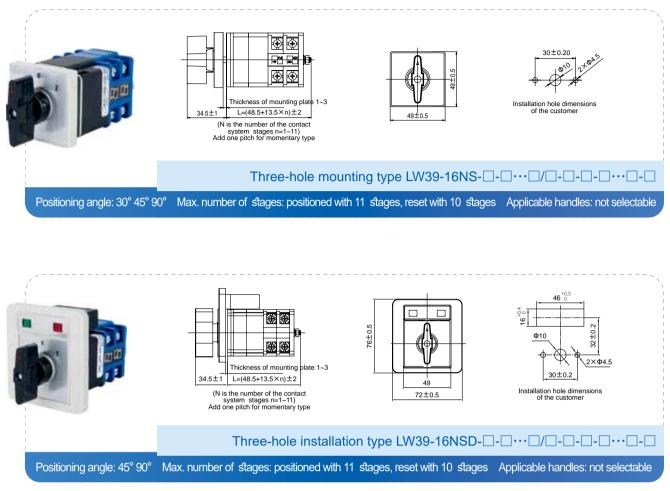


Note: the standard lightbox has 3 common negative-pole wiring terminals: X1(+), X0(-), X(+). Please specify when placing the order if any special wiring method is required.

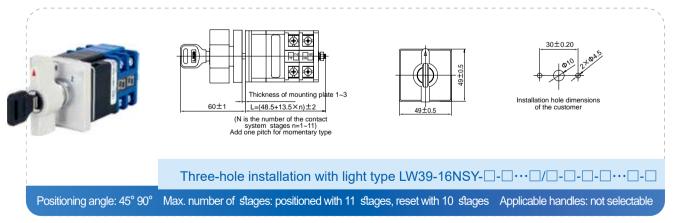


Note: ① Key operation method: it can be pulled out at every position and the handle will be locked after the key is pulled out. Please specify if there is any other requirement for operation. ② There are 100 non-common keys. ③ Handle Operating angle is 45° and 90°, the pulling-out position can be designated.

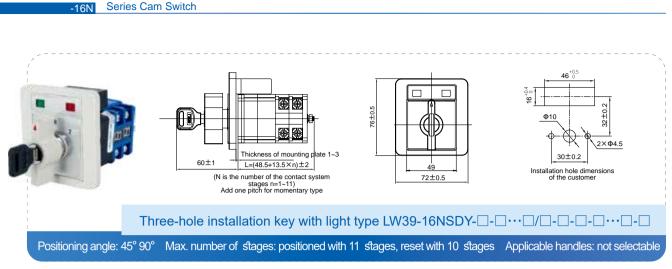




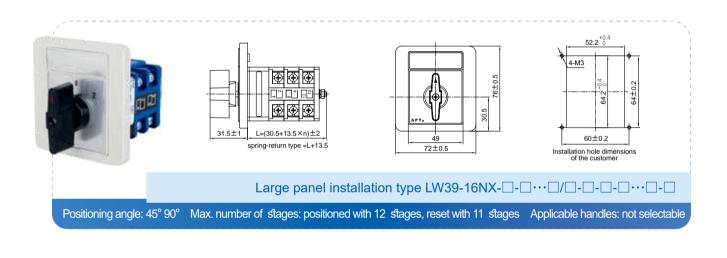
Note: the standard light box has 6 common positive-pole wiring terminals: G-, C+, (blank), (blank), C+, R-. Please specify when placing the order if any special wiring method is required.

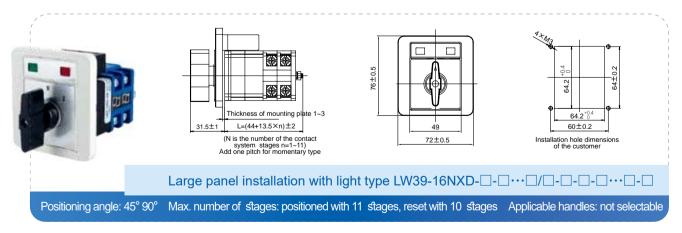


Note: ① Key operation method: the handle will be locked after the key is pulled out. ② There are 50 non-common keys. ③ The key can be pulled out at only one gear among -45°, 0° and 45°.



- Note: ① The standard light box has 6 common positive-pole wiring terminals: G-, C+, (blank), (blank), C+, R-. Please specify when placing the order if any special wiring method is required.
 - (2) Key operation method: the handle will be locked after the key is pulled out. There are 50 non-common keys.
 (3) The key can be pulled out at only one gear among -45°, 0° and 45°.



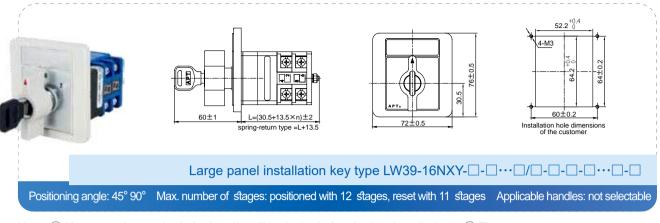


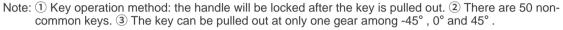
Note: the standard light box has 6 common positive-pole wiring terminals: G-, C+, (blank), (blank), C+, R-. Please specify when placing the order if any special wiring method is required.

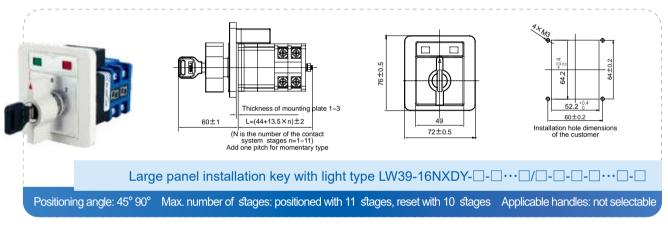
LW39

16N



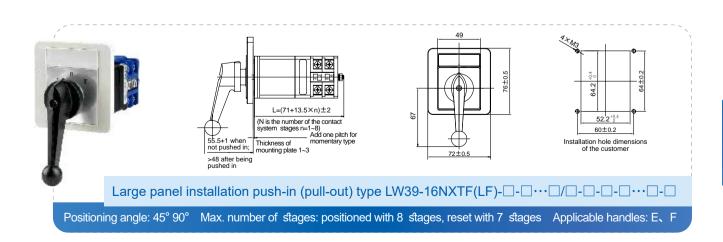


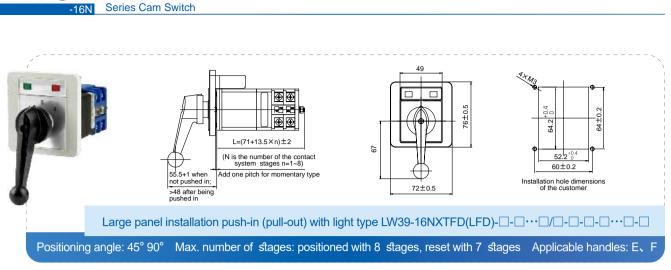




Note: ① The standard light box has 6 common positive-pole wiring terminals: G-, C+, (blank), (blank), C+, R-. Please specify when placing the order if any special wiring method is required.

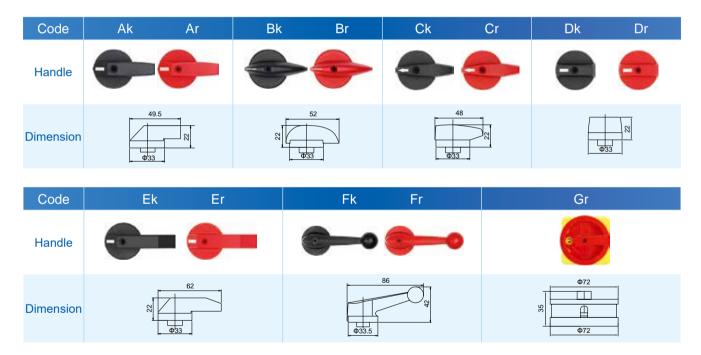
2 Key operation method: the handle will be locked after the key is pulled out. There are 50 non-common keys.
 3 The key can be pulled out at only one gear among -45°, 0° and 45°.





Note: the standard light box has 6 common positive-pole wiring terminals: G-, C+, (blank), (blank), C+, R-. Please specify when placing the order if any special wiring method is required.

O Handles applicable to LW39-16N (defaulted as Ak handle if no requirement is specified)



LW39

16N



Code description

Spring return type code table

- One or more gears of spring return type have spring return function. LW39 series cam switches have provided tens of momentary ways for option to the users and can satisfy their special demands.
- The following table lists the commonly used momentary functions and the codes of their positioning features. Please pay attention to their applicable order codes.

Note: "Y" indicates that the code can be produced "Y*" indicates that the code can be produced, but no more than 3 stages Blank indicates that the code cannot be produced. If there is any further request, please consult the Technical Support Department.

Momentary code	Momentary angle	LW39-10	LW39-16A	LW39-16B	LW39-16C	LW39-16N	LW39-25	LW39-63
A1	0° ← 30°	Y*		Y*	Y*			
A2	$0^{\circ} \leftarrow 45^{\circ}$		Y	Y	Y	Y	Y	Y
A3	-45° ← 45°			Y	Y			
A4	-45° ← 0°		Y	Y	Y	Y	Y	Y
A5	0° ← 90°			Y				
B1	$-30^\circ \rightarrow 0^\circ \leftarrow 30^\circ$	Y*		Y*	Y*			
B2	$-45^{\circ} \rightarrow 0^{\circ} \leftarrow 45^{\circ}$		Y	Y	Y	Y	Y	Y
B3	$\xrightarrow{-60^{\circ} \rightarrow -30^{\circ} \rightarrow 0^{\circ} \leftarrow 30^{\circ} \leftarrow 60^{\circ}}$		Y	Y*	Y*		Y	
B4	-90° -45° 0° 45° ← 90°		Y	Y*	Y*	Y	Y	Y
B5	-90° -45° 0° ← 45°		Y	Y	Y	Y	Y	Y
B6	$\xrightarrow{-90^{\circ} \rightarrow -60^{\circ} \rightarrow -30^{\circ} \rightarrow 0^{\circ} \leftarrow 30^{\circ} \leftarrow 60^{\circ} \leftarrow 90^{\circ}}$			Y*	Y*			
B7	-90° → -45° 0° 45° 90° 135°			Y	Y			
B8	$-90^\circ \rightarrow -45^\circ \ 0^\circ \ 45^\circ \ 90^\circ$			Y	Y			
B9	-45° → 0° 45° 90° 135°			Y	Y			
B10	-45° → 0° 45° 90° 135° 180°			Y	Y			
B11	$-45^\circ \rightarrow 0^\circ \leftarrow 45^\circ \leftarrow 90^\circ$			Y	Y			
BA	$\xrightarrow{-90^{\circ} \rightarrow -45^{\circ} \rightarrow 0^{\circ}} 45^{\circ} 90^{\circ}}$		Y	Y	Y	Y	Y	Y
BA1	$-45^{\circ} \rightarrow 0^{\circ} \rightarrow 45^{\circ} \leftarrow 90^{\circ} \leftarrow 135^{\circ}$			Y	Y			
BC	$-45^\circ \rightarrow 0^\circ \ 0^\circ \leftarrow 45^\circ$		Y	Y	Y	Y	Y	Y

Momentary code	Momentary angle	LW39-10	LW39-16A	LW39-16B	LW39-16C	LW39-16N	LW39-25	LW39-63
Z1	$-135^\circ \rightarrow -90^\circ \ 0^\circ \leftarrow 45^\circ$		Y	Y	Y	Y	Y	Y
Z2	$-45^\circ \rightarrow 0^\circ 90^\circ \leftarrow 135^\circ$		Y	Y	Y	Y	Y	Y
ZA	$-90^{\circ} \rightarrow -45^{\circ} 0^{\circ} 45^{\circ} \leftarrow 90^{\circ}$		Y	Y	Y	Y	Y	Y
ZB	$-90^\circ \rightarrow -45^\circ \ 0^\circ \ 45^\circ$		Y	Y	Y	Y	Y	Y
ZC	-45° 0° 45° ← 90°		Y	Y	Y	Υ	Y	Y
ZD	-90° 0° ← 45°		Y	Y	Y	Y	Y	Y
ZE	0° 45° ← 90°		Y	Y	Y	Y	Υ	Y
ZF	-45° 0° ← 45°		Y	Y	Y	Y	Y	Y
ZG	$-45^{\circ} \rightarrow 0^{\circ} 45^{\circ}$		Y	Y	Y	Y	Y	Y
ZK	$-45^\circ \rightarrow 0^\circ 45^\circ 90^\circ$		Y	Y	Y	Y	Y	Y
ZK1	-45° → 0° 45° 90° 135°		Y	Y	Y	Y	Y	Y
W	$-120^{\circ} \rightarrow -90^{\circ} 0^{\circ} \leftarrow 30^{\circ}$	Y*		Y*	Y*			
WA	-90° 0° ← 30°	Y*		Y*	Y*			
WB	$-30^{\circ} \rightarrow 0^{\circ} 90^{\circ}$	Y*		Y*	Y*			
WC	0° 90° ← 120°	Y*		Y*	Y*			
WR	$-120^\circ \rightarrow -90^\circ 0^\circ 90^\circ \leftarrow 120^\circ$	Y*		Y*	Y*			
WS	-90° 0° 90° ← 120°	Y*		Y*	Y*			
WT	$-120^{\circ} \rightarrow -90^{\circ} 0^{\circ} 90^{\circ}$	Y*		Y*	Y*			
WU	$-90^{\circ} -30^{\circ} \rightarrow 0^{\circ} \leftarrow 30^{\circ}$			Y*	Y*			
WV	-90° 0° ← 30° 90°			Y*	Y*			
WW	$-90^{\circ} -30^{\circ} \rightarrow 0^{\circ} \leftarrow 30^{\circ} 90^{\circ}$			Y*	Y*			



O Junction code

The junction codes in the column of the order code can be written with the following two methods:

- Check and write according to our "Junction Code Table";
- We can write for your, but you shall provide the junction table and wiring diagrams or fill the blank junction schedule (P49).

For example:

The junction code is 424/3

Requirements: 3 gears; the 1st gear has 4 pairs of contacts connected, the 2nd gear has 2 pairs of contacts connected and the 3rd gear has 4 pairs of contacts connected. According to the "Junction Code Table",

Junction code		424/3	
Operation gear	1	2	3
1-2	×		×
3-4	×		×
5-6	×		×
7-8	×		×
9-10		×	
11-12		×	

If the corresponding junction table cannot be found in "Junction Code Table", the customer shall provide the junction diagrams (fill in with reference to the blank junction schedule on P49) and add " \times " behind the junction code.

Junction code: 424×

Junction code	424×/3					
Operation gear	1	2	3			
1-2	×		×			
3-4	×					
5-6		×	×			
7-8	×		×			
9-10			×			
11-12	×	×				

Note: X in the junction table indicates that the contact is in the connected status.

◎ Panel lettering code

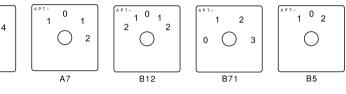
The lettering codes of panel indicate the specific requirements for lettering on the panels of the cam switches. The user can select according to "Common Lettering Codes of Panel", or provide the requirements for customization. If there are no lettering codes of the panel in the ordered models, the factory will provide the panels according to the defaulted lettering rules.

If the junctions at a gear are completely disconnected, the lettering of this gear shall be "0" and then the gears on both sides shall be lettered in sequence of Arabic figure as "1", "2", "3" For 3-gear cam switches, there is no lettering mode of 1-0-1. Instead, the lettering mode of 1-0-2 will be applied.

For example:

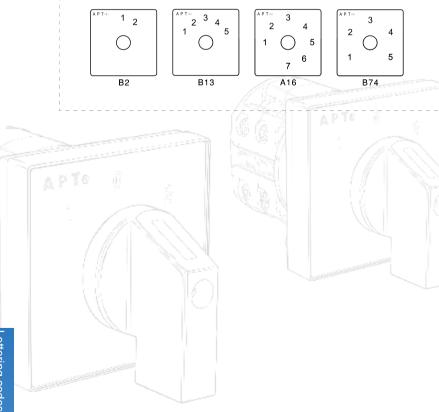


Defaulted lettering rules



 If there is no "0" gear, each gear will be lettered in sequence of Arabic figure as "1", "2", "3" ……(clockwise).

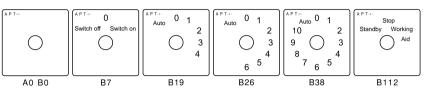
For example:





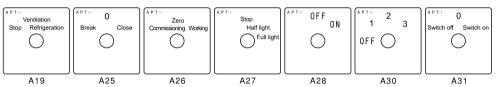
Notes: the codes starting with A are applicable to LW39-10, LW39-16A, LW39-25 and LW39-63 The codes starting with B are applicable to LW39-16B and LW39-16C

Positioning Angle - 30°

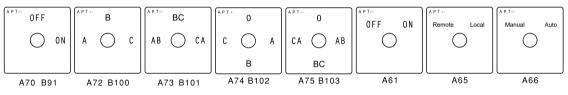


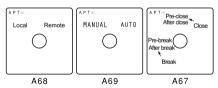
Positioning Angle - 45°

Common lettering codes of panel

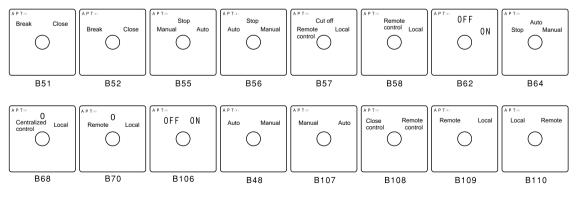


Positioning Angle - 90° and combined angles





Positioning Angle - 60°



Product order code of switches controlling the motors

No.	$\frac{L W 3 9}{1} - \frac{\Box}{1} \frac{\Box}{2} \frac{\Box}{3} / \Box - \Box$						
1	Conventional thermal current						
2	Code of usage feature (refer to Table 2)						
3	Motor power (kW)						

O Usage

Table 2 Codes of usage features of operating motor										
Usage	Direct startup squirrel- cage motor	Forward / backward startup squirrel-cage motor	Dual-speed motor direct startup and variable speed	delta startup squirrel-cage motor						
Feature code	Q	N	S	XS						
Function	Order code	Panel symbol	nel symbol Junction tab							
Direct startup, disconnected during the operation	LW39-63-Q15/2 LW39-25-Q5.5/2 LW39-16A-Q3/2 LW39-16B-Q3/2	OFFON	A — 1-2 B — 3-4 C — 5-6 7-8							
Startup, plug braking Reversal, closed ON/OF	LW39-63-N6/3 LW39-25-N4/3 LW39-16A-N1.2/3 F LW39-16B-N1.2/3		Panel symbol Handle angle A 1-2 B 3-4 5-6 7-8 C 9-10 11-12							
Dual-speed motor Startup and variable speed	LW39-36-S15/4 LW39-25-S5.5/4 LW39-16A-S3/4 LW39-16B-S3/4		A B B C C C C C C C C C C C C C C C C C	1 0 2 45° 0° 45° X - X - X - X - X - X - X - X - X - X - X - X - X - X -						
Star delta startup	LW39-63-XS18.5/4		Panel symbol Handle angle A 1-2 B 5-6 7-8 9-10 C 11-12 C 13-14 13-14 15-16							



◯ Blank junction schedule

Customer Name:						Contact Person: Fax No.:					
Conventional Thermal Current:A											
Function and Order Code Selection:					Handle Selection:				(Fill the code)		
For the common junction cod	le table, please r	efer to 《LW	/39 Cam	Switch Se	election (Guide and	I Junction	Code Ta	ble》		
Panel Symbol											
Handle Direction											
1 0											
3 0-0 0-0 4											
5 0-0 0-0 6											
7 0-0 0 8											
9 0											
11 0-0 0-0 12											
13 0											
15											
17 0-0-0 18											
19 0											
21 0-0 -0 22											
23 0-0 0 24											
25 0-0 26											
27 0-0 28											
29 0-0 0 30											
31 0-0 0 32											
33 0-0 0 34											
35 0-0 0 36											
37 0-0 38											
39 0-0 0 40											
41 0-0 0-0 42											
43 0-0 0 44											
45 0-0-0 46											
47 0-0 0 48											

Order code of cam switch (filled by the manufacturer):

-0